

#### Regeneration of Historic Landfills – One size Doesn't Fit all!

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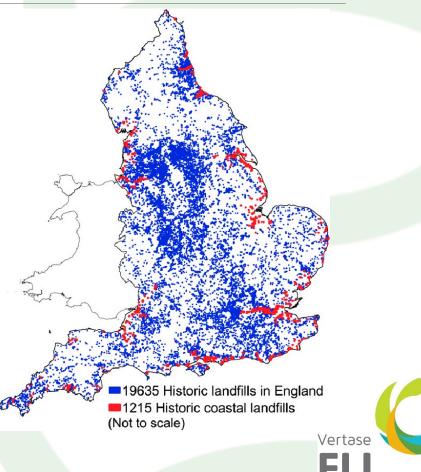
### Why do we care about landfills

They are everywhere, the Environment Agency historic landfill dataset identifies ~20,000 sites in England;

They are in desirable locations - many historical landfills are on the peripheral towns and cities occupying valuable land, usually included in local development plans;

We have an acute housing need

Therefore, a key reclamation driver is emerging for this valuable brownfield land; need for housing and land value;





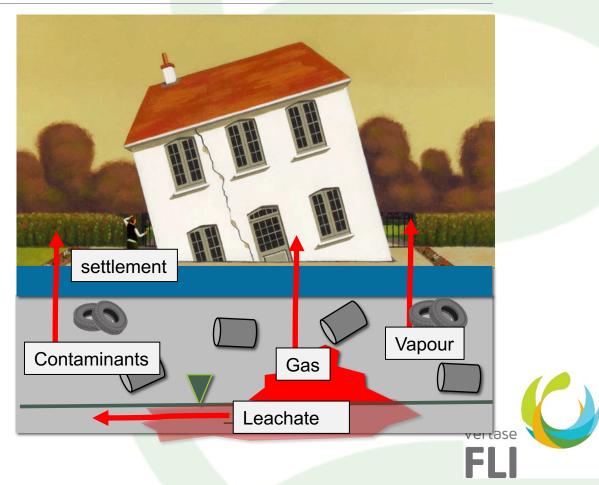
### Perception!

Many of these sites were operated by controlled tipping into former quarries or depressions in natural topography

Typically, "dilute & disperse" (no engineering to manage leachate and ground gas).

Often filled pre permitting so records scarce as to the composition of the landfill.

Some pose significant risk to the environment via gas / leachate migration although typically human health risk for future users on site can be managed





#### The importance of SI

Landfills are tricky things!!

They are extremely variable, need to think outside of the box vs a conventional SI.

Its not like logging soils. SI terminology can have a significant impact on cost during the remediation design.

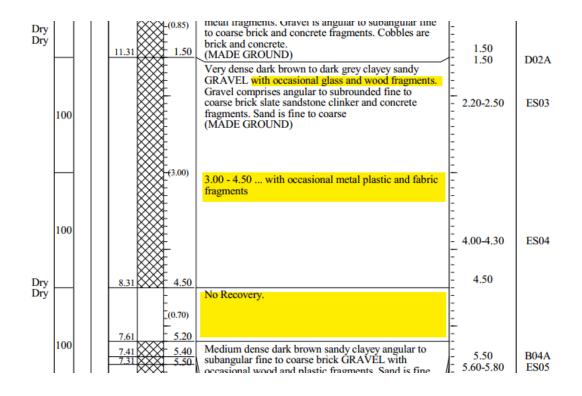
Very easy to produce over engineered solutions.

Depth, extent and nature of the material in the landfill key.





#### Borehole Logs vs Trial Pits





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#### Impact of waste streams on cost

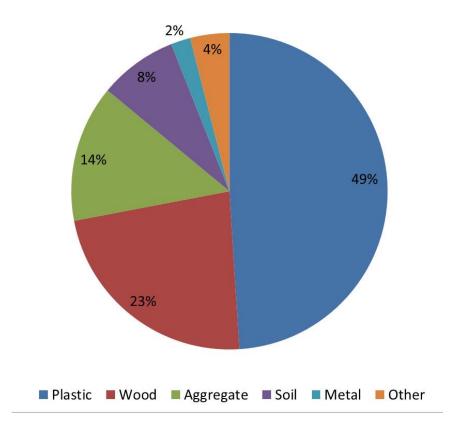
#### Cost Comparison of waste streams

Landfill Material	Disposal Cost	Impact of a 1% volume change based on a nominal 100,000m3 landfill
Textiles	£145 p/t	£261,000
Timber	£45 p/t	£81,000
Plastic	£145 p/t	£261,000
Metal	175 p/t credit	£261,000
Concrete Stone	£7.50 p/t	£13,500
Asbestos	£225 p/t	£405,000





#### Typical Landfill Waste Components



Typical biodegradable materials: Wood Vegetation Textiles Paper/cardboard

Typical non-biodegradable materials Plastics Metal Rubber/tyres Brick/concrete Granular soils Cohesive soils Possible asbestos Ash/clinker





### Early Contractor Involvement

Landfills are tricky things!!

Having a multidisciplinary team in place early allows some of the obstacles / issues to be identified and addressed:

- Use the experience of contractors to input into.
  - Sequencing;
  - Input into design process don't waste time on unbuildable schemes;
  - Identification of construction risks;

Landfill reclamations are high risk projects, risk need to be understood by all parties at an early stage and managed. If a client wants to place all of the risk onto a contractor, they will not be getting best value.

#### Regulator confidence

Having a team in place early provide confidence and allows relationships to develop;





## ECI Example - Site Trials

Effective site trials reduce uncertainty (risk) on a project;

Can target areas of risk for the contractor to reduce "costs risks or exclusion"

Provides confidence scheme is buildable to all parties.

Programme improvement when on site by refining techniques at an early stage.

Demonstrate to regulators, stakeholders, funders that the scheme is viable.





## The Reclamation Concept

Do nothing and lose valuable brownfield land, or remediate / manage.

Essentially three main families of landfill reclamation strategy.

Land is reclaimed by improving the geotechnical properties of installing engineered health risks and environmental risksLand is reclaimed by excavating all the waste and filling the void with materials that are suitable for re-use (geochemically) to manage health risks and environmental risks andA combination of the two – typically involving excavation of shallow waste only and filling the void with materials that are suitable for re-use	No Waste Excavation	Full Waste Excavation	Partial Waste Excavation
geotechnical risks	improving the geotechnical properties of the waste in-situ and installing engineered measures to manage health risks and	excavating all the waste and filling the void with materials that are suitable for re-use (geochemically and geotechnically) to manage health risks, environmental risks and	<ul> <li>typically involving excavation of shallow waste only and filling the void with materials that</li> </ul>

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#### No Waste Excavation - Geotechnical Improvement



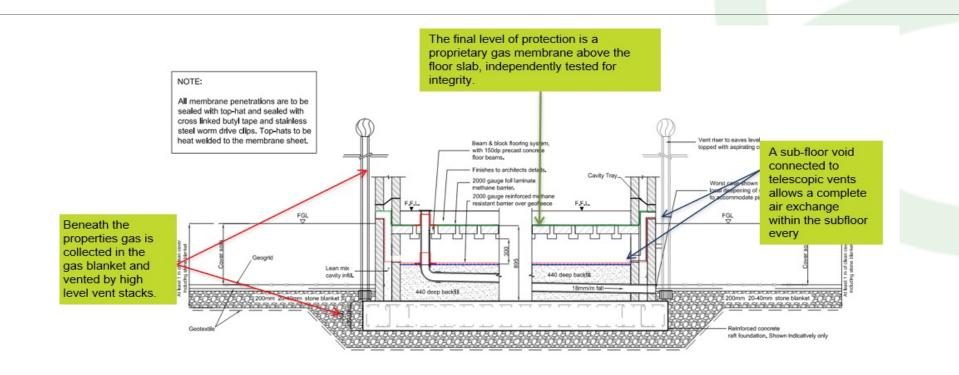
Variety of methods can be used to improve landfill material on site and drive out deep settlement. Surcharging is one of the simplest options although other compaction techniques targeting deeper soils such as rolling dynamic compaction, drop weight compaction or the use of vibro stone columns may also be effective, depending upon the site characterics and performance requirements.

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#### No Waste Excavation - Structural Gas Protection

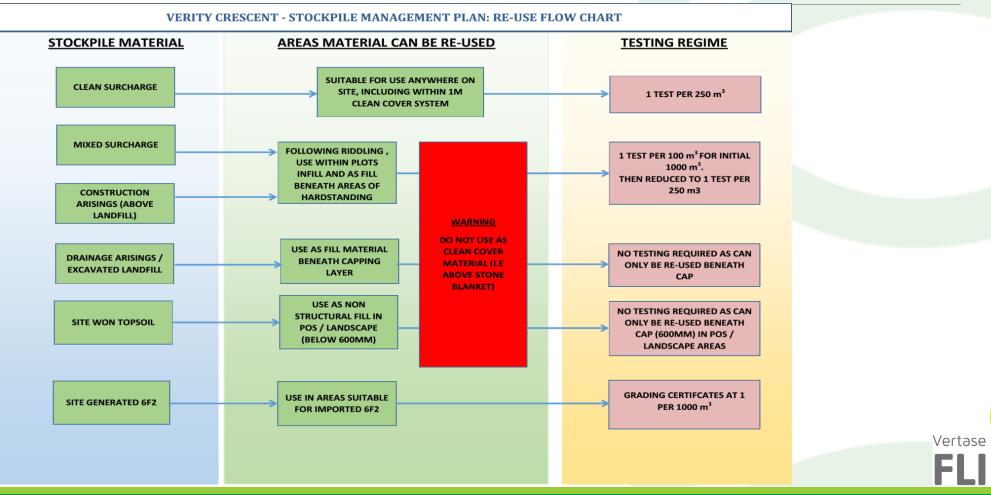


The structural gas protection was based upon multi-layer approach, that would allow for redundancy of one of the layers without compromising the protection to the properties.





#### Validation / Verification Record





#### Waste Excavation

Where landfill reclamation involves waste excavation, maximising material re-use is key.

The aim is to generate ground forming materials.



All excavated waste is disposed in another landfill coupled with import of clean materials to backfill void

> Low Sustainability High cost

All excavated waste is processed to recover of materials that can be reused on site to backfill void (with minimal off-site disposal)

> Higher Sustainability Lower cost





#### Excavation of Waste – The easy part!







#### Waste Segregation - Treatment Train

Waste processing commenced in accordance with a site specific treatment train;

The treatment train allowed for different processing methodologies dependant on materials encountered;

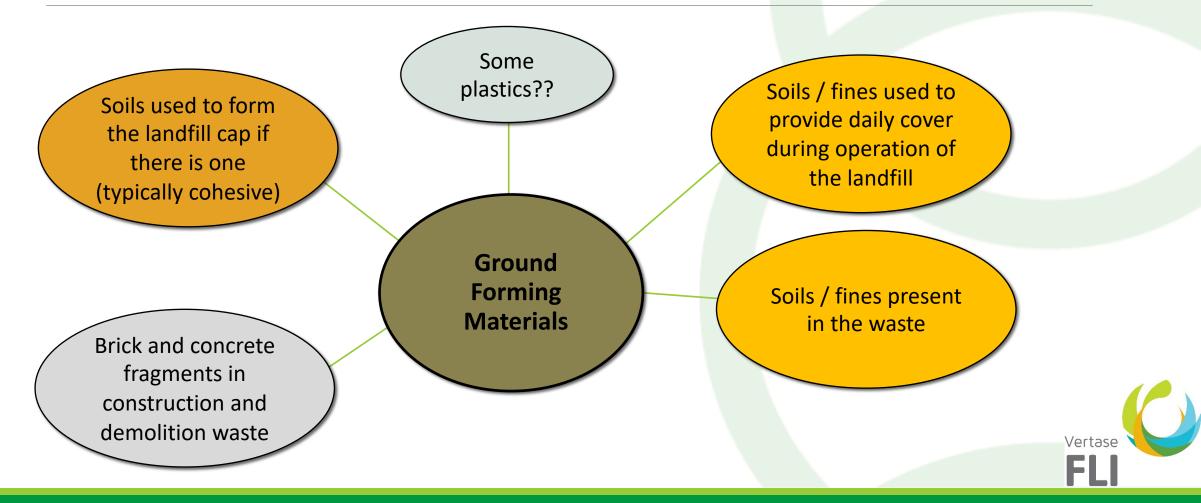
Processing methods are continually reviewed and are amended where material types change throughout the landfills;

Large processing area needed to store and treat waste streams.





#### What Materials can be Re-Used?





#### Physical Waste Processing



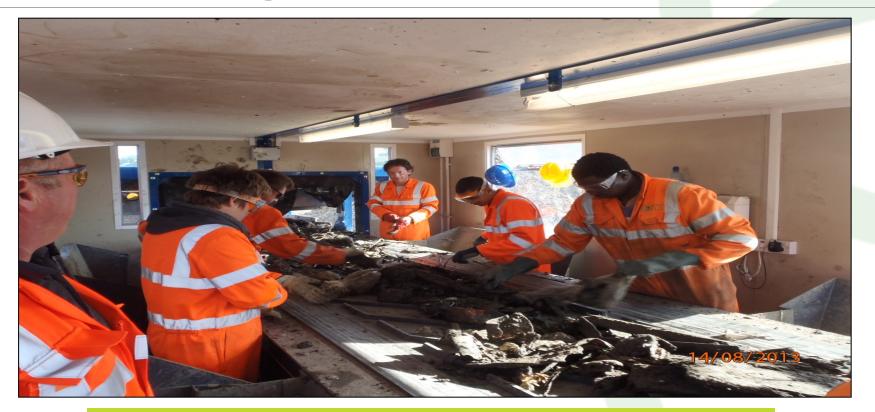
Segregation of waste streams comprising screens, blowers and picking stations.

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#### Handpicking Wood & Textiles



Handpicking waste





#### Reinstatement



NOT to be confused with landfilling / disposal Can undergo compaction as General Fill using methods in SHW Series 600 Can achieve end-product specifications  $\geq$ 95% relative compaction  $\leq$ 5% air voids Typically capable of CBRs in the range 2 - 5%Suitable beneath buildings with appropriate foundation designs





# Environmental Permitting – Fitting a square peg...



The EA started to become inconsistent in their advice and enforcement.

Treating as an active landfill, rather the contaminated land.

Sometimes the MTP / MMP route was acceptable, other times it was not.

The only alternatives were a landfill permit, end of waste position, or a waste recovery permit for permanent deposit to land

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Landfill permit is generally a non-starter

However, a Waste recovery permit for permanent deposit to land was never intended for this scenario



# Environmental Permitting – The Process

Waste recovery permit which must be preceded by a waste recovery plan costs significantly more and can take up to 12 months to obtain

WRP guidance including surrender is the same as that for a landfill permit!?

A WRP needs to be surrendered, significantly extending post remediation monitoring requirements & uncertainty

A WRP is hazard based not risk based





#### Waste recovery permit

Guidance is inappropriate and clumsy appearing to relate primarily to landfill disposal permit and surrender (never intended for landfill reclamation schemes)

Significant up-front costs and time to obtain

Significant operating costs and permit fees

Significant surrender requirements leading to uncertainty, exceptional costs, exceptional post remediation monitoring periods,

Inconsistencies in permitting and enforcement



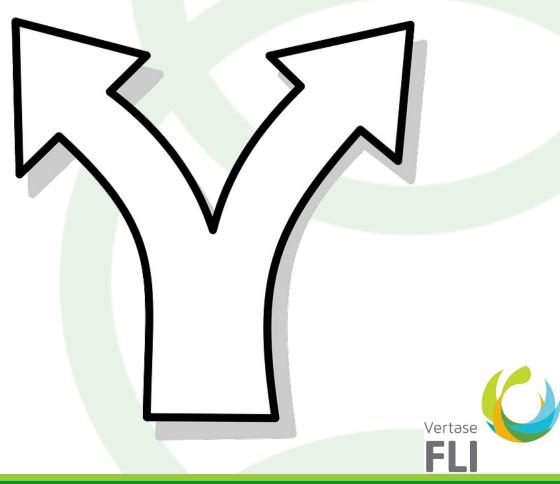


### ...we still have far to go

The EA has not provided further or new guidance on alternative or existing permitting options....yet!

Inconsistencies are again creeping in, in respect of assessment of waste recovery plans and the surrender expectations

Resource level and ability to make quick decisions continue to be lacking causing further constraint





#### Environmental Permitting – Constraints

Site acquisition, site reclamation, re-developing on reclaimed sites is not a constraint

No confidence on permitting route....

No confidence on likelihood or timing for permit issue....

No confidence on timing of permit surrender....

No confidence.... No DEVELOPMENT





#### Thank You!

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